

Company: \_\_\_\_\_

Project: \_\_\_\_\_

Name: \_\_\_\_\_

Date: \_\_\_\_\_

**General information**

desired buffer size  
size x stroke: \_\_\_\_\_

**Fastening type**

- front flange F
- back flange B

**Field of application**

- outdoor application
- indoor application

**Definitions and calculations**

R1...R4	[kg]	wheel loads resulting from deadweight and rigidly attached loads
M <sub>pu</sub>	[kg]	mass acting on one buffer
v	[m/s]	max. travel speed
E <sub>pu</sub>	[Nm]	energy acting on one buffer
F <sub>pu</sub>	[kN]	buffer end force

**Case of application**

**Horizontally moved mass**

- a) mass without propelling force (motor switched off)
- b) mass with propelling force (motor runs)  
sum of motor power per crane side \_\_\_\_\_ kW  
breakdown torque factor \_\_\_\_\_ Mk/Mn

**Ambient temperatures**

from \_\_\_\_\_ °C to \_\_\_\_\_ °C

**Determine the masses acting on the buffer m<sub>pu</sub>**

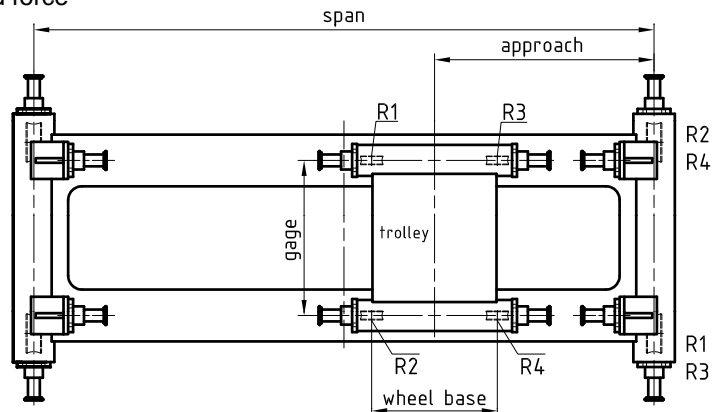
For cranes:

$$m_{pu} = R1+R2+R3+R4+...Rn \quad ^1)$$

<sup>1)</sup>For cranes with more than 4 wheels/side

For trolley:

$$m_{pu} = \max. \text{ from } (R1+R3) \text{ or } (R2+R4)$$



**Impact conditions**

- V1 case I  Crane/trolley weight \_\_\_\_\_ kg
- V1 case II  Crane/trolley nominal speed \_\_\_\_\_ m/min
- V1 case III  pendelation   
 fixed load
- V1 case IV  Crane/trolley drive switched off before buffer impact (fab=0,7)

**Type of operation**

- emergency-stop application
- impact at creep speed
- operational actuation

Stroke frequency \_\_\_\_\_ 1/h

**Operating conditions**

- normal
- oily
- dry
- dusty
- humid
- aggressive

**Information regarding buffer design**

- max. perm. buffer force \_\_\_\_\_ kN
- max. perm. buffer stroke \_\_\_\_\_ mm
- max. perm. deceleration \_\_\_\_\_ m/s<sup>2</sup>

**Design data of the buffer**

Impact mass per buffer m<sub>pu</sub> \_\_\_\_\_ [kg]  
Impact speed v \_\_\_\_\_ [m/s]  
Propelling force F<sub>v</sub> \_\_\_\_\_ [N]